



	For Metal and Wood: Exterior and Interior Enamel		
Description	Beger Delight Titanium High Gloss Finish Enamel is fast drying, versatile alkyd primers uniquely formulated to provide good corrosion resistance for a wide range of general metal application.		
Feature and Benefits	* Easy to apply, give smooth appearance.  * Excellent water and alkali resistance.  * Good resistance to fungus mildew and mold attack.  * Good scrub resistance.  * Exterior and interior all-purpose maintenance enamel.  * Economical machinery and equipment finish.  * A utility enmel for multiple uses, including equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, wood floors, railings, steel support structures, blowers, pipe racks, pipe identification, channels and bracing.  * Acceptable for use in high performance architectural applications.		
Properties for Use			
Film Thickness and Spreading Rate	Minimum	Maximum	Typical
* Dry film thickness (microns)	30	40	30
* Wet film thickness (microns)  * Theoretical coverage rate (m²/U.S.Gallon/Coat)	75 50.46	100 37.85	75 50.46
" Theoretical coverage rate (iii/U.S.Ganon/Coat)	30.40	37.65	50.40
Physical Properties			
* Vehicle type	: Enamel Paint		
* Finish * Colour	: Gloss : According to the "Beger Delight Titanium High Gloss Finish Enamel #G-6xxx"		
* Viscosity (@25'C)	: -		
* Specific gravity	:-		
* Solid by weight	: 61%		
* Dry time (@25'C, 30 mm.DFT) Touch dry	: 30 minutes		
Recoat	: 4 - 6 hours		
Dry to handle	:-		
* Abrasion resistance	: More than 38'C		
Application Method			
* Tool	: Brush, roller or spray gun.		
* Thinner  * Condition during application  * Surface preperation	: Beger Thinner #M-11. : The moisture content in the concrete should not exceed 14%. : Concrete and masonry cure at least 30 days before coating. : Application by airless spray : dilute with 10 - 20% Beger Thinner #M-11 by volume. : Application by roller, brush and spray gun: dilute with 15 - 20% Beger Thinner #M-11 by volume. : Application for spray  * Airless spray: nozzle orifice 0.018 inches: nozzle pressure 165 atm.  * Air spray : nozzle orifice 1.8 - 2.0 mm. : nozzle pressure 3 - 4 atm.		
Application System			
* Typical paint system	: Surface should be cleaned and dried, fi Unisosft Paint Remover No.9119.	ree from dust, grease and loose particle	es. Old paint film remove with Beger
	: Metal, Iron and Steel Substrate * Primer : Beger Delight Red Oxide P	rimer #N-5000	1-2 coats
	* Top coat: Beger Delight Titanium Hi : Wood Substrate		2 - 3 coats
	* Primer : Beger Delight Fungi Resist * Top coat : Beger Delight Titanium Hi : Concrete Substrate	_	1 - 2 coats 2 - 3 coats
	* Primer : Beger Delight Alkali Resist	ing Primer #E-1111	1-2 coats
	* Top coat : Beger Delight Fungi Resist	2	1 coat
	: Beger Delight Titanium Hi	gh Gloss Finish Enamel #G-6xxx	2 - 3 coats
Storage	<ul> <li>: Handle with care. Stir well before and occasionally during application.</li> <li>: Storage conditions are to keep the containers in a dry, cool well ventilated space and away from source of heat and ignition.</li> <li>: Containers must be kept tightly closed.</li> <li>: 12 months at ambient.</li> </ul>		
Health and safety	: Use under well ventilated conditions.		
	: Do not breathe or inhale mist.		
	: Avoid skin contact. Spillage on the skin : Eyes should be well flushed with water		
Precautions	: The above figures are shown as referen	nce only. Any differences depend on m	asonry condition and environment.
	: For best result, use with only Beger Pro		
D.C Ch. J. J.	: Keep out of reach of children.		
Reference Standard	17		
Packing Size	: 1/4 Galon, 1 Gallon.		



DISCLAIMER

TECHNICAL DATA SHEET The information in this data sheet is given to the best of our knowledge based on laboratory testing Edition: November 2017

and practical experience. However, as the product is often used under conditions beyond our control,